

Work Order ID 98654

Tuesday, March 19, 2013 12:58:38 PM

98654

Ship complete tomorrow

Page 1

Item ID: D139-799-017

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Cargo Floor Protector

Stop *NS2*

Start Date: 3/19/2013 Start Qty: 3.00

3

Cust Item ID:

Required Date: 3/19/2013 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: *mk*

Date: 13-3-19

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

Draw Nbr

Revision Nbr

IIN-D139-799

G

100

0.00

100

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D139-799-017
CHG003

0.00

13-3-20

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

13-3-20

3 J. Form 13-3-19
(3)

13/3/19 (3)

3

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Item ID: D139-799-017

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cargo Floor Protector

Start Date: 3/19/2013 Start Qty: 3.00

3

Cust Item ID:

Required Date: 3/19/2013 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D139-799-017

Location:

PPP rev:

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

3

DAS
06
9-88

13/3/20 8

MLS 13-03-20

MRF
13-3-20

Dicklist Print

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Work Order ID: 98654

Parent Item: D139-799-017

Parent Item Name: Cargo Floor Protector

Start Date: 3/19/2013

Required Date: 3/19/2013

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:B 10.06.08 new issue DD verf:JLM IPP REV:B AS PER ECN 11-598
11-06-05 JLM VERF BY:DD IPP Rev:C 11.09.27 PER CHG003 DD verf:EC IPP
Rev:D 11.11.16 removed (1) D4153-1 & add (1) -3 DD verf:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4153-3 Joggle Bracket	SMB 3X	Manufactured	No			110	Each	12.0000	0	3			

Location	Loc Qty	Loc Code
ST241A	12	
83487	12	

D3580-1 Joggle Bracket	SMB 3X	Manufactured	No			110	Each	57.0000	2	6			
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Location	Loc Qty	Loc Code
ST245A	57	
89834	57	

D3628-1 Cupped Washer	SMB 3X	Manufactured	No			110	Each	757.0000	2	6			
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Location	Loc Qty	Loc Code
FG	10	
83587	10	
ST060	747	
96307	200	
96822	500	
97491	47	

D4130-5 Fwd Cargo Floor Protector	SMB 3X	Manufactured	No			110	Each	0.0000	0	3			
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D4130-7 Center Cargo Floor Protector	SMB	Manufactured	No			110	Each	0.0000	0	3			
--	-----	--------------	----	--	--	-----	------	--------	---	---	--	--	--

D4130-9 Aft Cargo Floor Protector	SMB 3X	Manufactured	No			110	Each	0.0000	0	3			
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97491

98656

98657

98658

Picklist Print

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Work Order ID: 98654

Parent Item: D139-799-017

Parent Item Name: Cargo Floor Protector

Start Date: 3/19/2013

Required Date: 3/19/2013

Start Qty: 3.00

Required Qty: 3.00

D4153-1
Joggle Bracket

Manufactured No

110 Each 31.0000

3

Shp 30

Location

Loc Qty

Loc Code

ST204A

31

76341

31

76341

D4166-1
Placard, Max Load

Manufactured No

110 Each 16.0000

6

Shp 22

Location

Loc Qty

Loc Code

FG

9

83381

4

83488

5

ST101

7

83488

7

83488

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Shop Packet Print

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5.0 PARTS LIST

Qty -011	Qty -012	Qty -015	Qty -017	Qty -019	Qty -112	Part Number	Description
X						D139-799-011	MAINTENANCE STEP KIT, LH
	X					D139-799-012	MAINTENANCE STEP KIT, RH
		X				D139-799-015	ENGINE WASH KIT
			X			D139-799-017	CARGO FLOOR PROTECTOR KIT
				X		D139-799-019	CABIN FLOOR PROTECTOR KIT
					X	D139-799-112	MAINTENANCE STEP WITH GRAB BAR KIT, RH
			2			D3580-1	JOGGLE BRACKET
			2	8		D3628-1	CUPPED WASHER
1						D4092-041	MAINTENANCE STEP ASSEMBLY
	1					D4092-042	MAINTENANCE STEP ASSEMBLY
		2				D4121-1	HOSE ASSEMBLY
		1				D4121-3	HOSE ASSEMBLY
		1				D4121-5	HOSE ASSEMBLY
				1		D4130-1	FWD CABIN FLOOR PROTECTOR
				1		D4130-3	AFT CABIN FLOOR PROTECTOR
			1			D4130-5	FWD CARGO FLOOR PROTECTOR
			1			D4130-7	CENTER CARGO FLOOR PROTECTOR
			1			D4130-9	AFT CARGO FLOOR PROTECTOR
		1				D4131-041	MANIFOLD ASSEMBLY
		1				D4131-043	DOUBLER ASSEMBLY
		2				D4146-1	FITTING
			1			D4153-1	JOGGLE BRACKET
			1			D4153-3	JOGGLE BRACKET
				4		D4153-5	CLAMP PLATE
			2			D4166-1	PLACARD, MAX LOAD
		2				D4182-1	FITTING, QUICK DISCONNECT
		1				D4384-1	PLACARD
					1	D4526-042	MAINTENANCE STEP ASSEMBLY, RH
2	2				2	AN6H12A	BOLT
2	2				2	AN6H13A	BOLT
		4				AN526-1032R16	SCREW
		2				AN832-6J	UNION
		4				AN924-6J	NUT
		20				MS21919WDG09	CLAMP
6	6				6	NAS1149D0663J	WASHER (or AN960JD616)
		2				NAS1149C0932R	WASHER (or AN960C916L)

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Revision: G
Date: 12.09.18